

FME 321: THERMODYNAMICS II

TUTORIAL SHEET III

RECIPROCATING COMPRESSORS

1. A single acting stage air compressor with 150mm bore and 200mm stroke takes in air at $1.0 \times 10^5 \text{ N/m}^2$, 27°C and delivers it at $9.0 \times 10^5 \text{ N/m}^2$. The compressor operates at 300rpm. Determine the mean effective pressure and the power required to drive the compressor when the compression process is:

- i. isothermal
- ii. adiabatic
- iii. polytropic ($n=1.3$)

Neglect clearance volume

(i) $2.2 \times 10^5 \text{ N/m}^2$, 3.88 kW (ii) $3.08 \times 10^5 \text{ N/m}^2$, 5.41kW, (iii) $2.9 \times 10^5 \text{ N/m}^2$, 5.12 kW]

2. A two stage air compressor is used to compress $5 \text{ m}^3/\text{min}$ air from $1.0 \times 10^5 \text{ N/m}^2$, 27°C to $7.5 \times 10^5 \text{ N/m}^2$.

- i. What will be the pressure in the intercooler?
- ii. If $n=1.3$, compare the minimum power required for compressing in two stages with that for a single stage compression.

Assume no clearance and perfect intercooling.

[(i) $2.74 \times 10^5 \text{ N/m}^2$; (ii) 18.68kW; 20.74kW]

3. A reciprocating compressor is to deliver $20\text{kg}/\text{min}$ of air at $16 \times 10^5 \text{ N/m}^2$. It receives atmospheric air at 20°C .

- i. Calculate the required power if the compressor is assumed to be 90% efficient. No cooling is assumed.
- ii. If it is decided that because T_2 is too high, two stages with an intercooler are necessary. Determine the power requirement for the proposed two stage adiabatic compressor.

Assume 90% efficiency for each stage.

[(i) 131.9 kW; (ii) 105 Kw]

4. Air is compressed steadily by a reversible compressor from an inlet state of $1.0 \times 10^5 \text{ N/m}^2$ and 300 K to an exit pressure of $9.0 \times 10^5 \text{ N/m}^2$.

Determine the compressor work per unit mass for:-

- i. isentropic compression with $k = 1.4$
- ii. polytropic compression with $n = 1.3$
- iii. isothermal compression
- iv. ideal two stage compression with intercooling with a polytropic exponent of 1.3.

[(i)263.2 kJ/kg,(ii)246.4 kJ/kg,(iii)189.2 kJ/kg,(iv)215.3 kJ/kg]

5. Air is compressed by adiabatic compressor from $1.0 \times 10^5 \text{ N/m}^2$ and 12°C to a pressure of $8.0 \times 10^5 \text{ N/m}^2$ at a steady rate of 0.2 kg/s .

If the isentropic efficiency of the compressor is 80% determine:-

- i. the exit temperature of air
- ii. the required power input to the compressor

[Answer: (i) 569.5 K; (ii) 58.0 kW]

6. A two stage air compressor with perfect intercooling draws in air at $1.0 \times 10^5 \text{ N/m}^2$, 27°C and delivers it to a receiver at a pressure of $8.5 \times 10^5 \text{ N/m}^2$. If the index of compression is $n = 1.3$ calculate:

- i. The minimum work required to drive the compressor
- ii. The heat rejected to the intercooler per kg if air delivered

Assume no clearance and no pressure drop in the intercooler.

[Answer: (i)209.86 N.m/kg,(ii)85.4 kJ/kg]